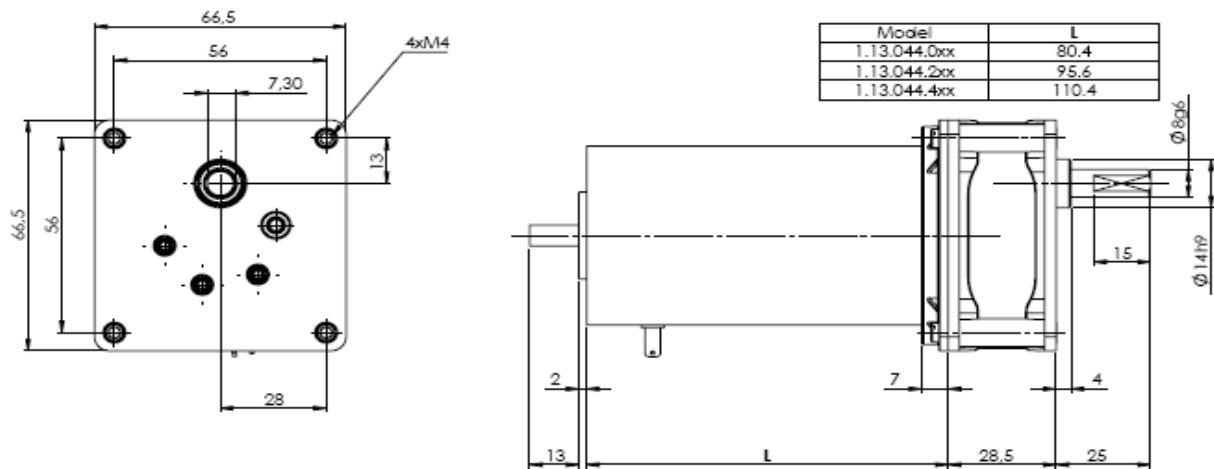


# Gearbox + Motor **KF65-BHL51**



**KF65**

## TECHNICAL CHARACTERISTICS

High endurance gearbox for heavy duty continuous workload in any position, at room temperature from -15 to 50°C, with **torque load up to 6.5 Nm, steady load.**

- **Box.** Made of two aluminium plates and an aluminium tubular cover. Frontal mounting by four M4 threaded holes.
- **Gear set.** Hobbled spur gear set with steel pinions and gear wheels, with case superficial heat anti-friction treatment. The intermediate gears turn on sintered bushings.
- **Output shaft.** Ø8 mm. steel shaft, 25 mm usable length, with a flat. Incorporates and turns on ball sintered bushings.
- **Output shaft load:**
  - Axial direction, pull or push 200 N ≈ 20 Kg.
  - Radial direction, at 10 mm from box 100 N ≈ 10 Kg.
- **Lubrication.** Lithium grade 2 grease.
- **Weight.** With maximal number of stages: 0.95 Kg

### MOTOR COUPLING:

- **Direct C.:** Bühler 51 type, 12 or 24 V

### ■ OPTIONAL:

- Speed regulation with electronic controller.

**Avoid** impacts on the output shaft when assembling or disassembling parts on it, this could damage the gearbox.

**Your special requests are welcome.**

BRUSHLESS DC MOTORS MODEL: Bühler 51,xx (1.13.044.xxx)														
			235 - 12V			236 - 24V			413 - 12V			414 - 24V		
Reduction ratio $i = X:1$	Stages	Torque factor	No load speed $n_0$ (r.p.m.)	Nominal Speed $n_N$ (r.p.m.)	Nominal Torque (N.m)	No load speed $n_0$ (r.p.m.)	Nominal Speed $n_N$ (r.p.m.)	Nominal Torque (N.m)	No load speed $n_0$ (r.p.m.)	Nominal Speed $n_N$ (r.p.m.)	Nominal Torque (N.m)	No load speed $n_0$ (r.p.m.)	Nominal Speed $n_N$ (r.p.m.)	Nominal Torque (N.m)
15,97	3	11,64	244,21	187,85	1,72	244,21	187,85	1,72	244,21	187,85	2,26	244,21	187,85	2,53
35,65	3	25,99	109,40	84,15	3,84	109,40	84,15	3,84	109,40	84,15	5,04	109,40	84,15	5,64
61,77	4	40,53	63,14	48,57	5,99	63,14	48,57	5,99	63,14	48,57	Ex. Torque max. 6,5 N·m	63,14	48,57	Ex. Torque max. 6,5 N·m
93,65	4	61,44	41,64	32,03	Ex. Torque max. 6,5 N·m	41,64	32,03	Ex. Torque max. 6,5 N·m	41,64	32,03		41,64	32,03	
115,4	5	68,14	33,80	26,00		33,80	26,00		33,80	26,00		33,80	26,00	
160,08	5	94,53	24,36	18,74		24,36	18,74		24,36	18,74		24,36	18,74	
191,24	5	112,93	20,39	15,69	Ex. Torque max. 6,5 N·m	20,39	15,69	Ex. Torque max. 6,5 N·m	20,39	15,69	Ex. Torque max. 6,5 N·m	20,39	15,69	Ex. Torque max. 6,5 N·m
303,15	5	179,01	12,86	9,90		12,86	9,90		12,86	9,90		12,86	9,90	
395,92	5	233,79	9,85	7,58		9,85	7,58		9,85	7,58		9,85	7,58	

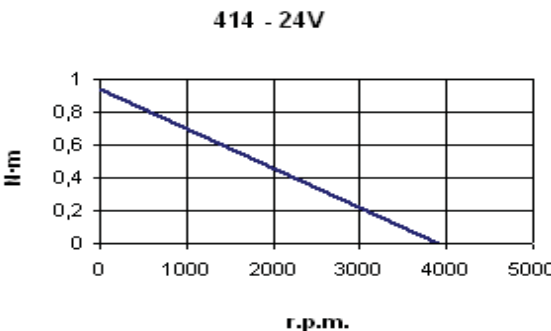
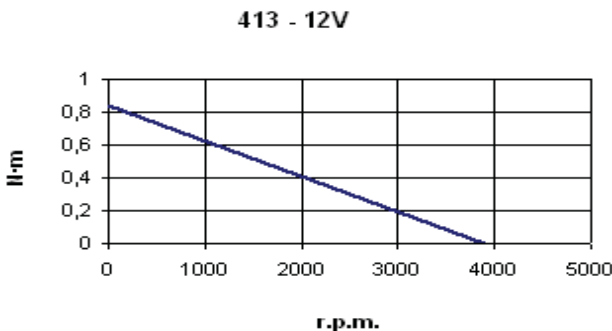
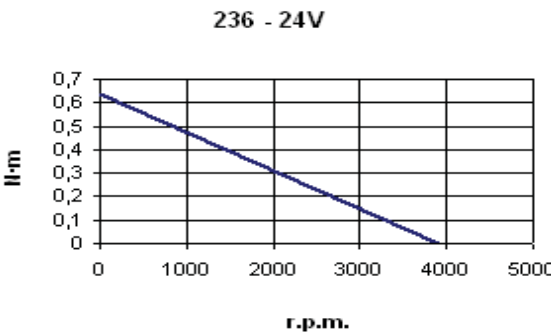
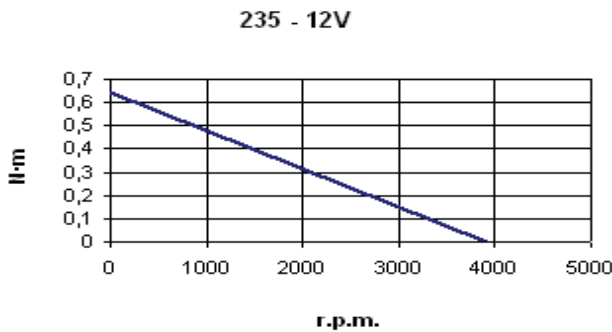
Note: Express ratios in red

Ex Exceeds maximal admissible torque

**NO LOAD SPEED/NOMINAL TORQUE**  
Motor BHL 235-12V= 3900 r.p.m./0,64Nm.  
Motor BHL 236-24V= 3900 r.p.m./0,64Nm.  
Motor BHL 413-12V= 3900 r.p.m./0,84Nm.  
Motor BHL 414-24V= 3900 r.p.m./0,94Nm.

**WARNING:** The load might reduce final speed up to 40%.

CURVES



GEARBOX TIPS:

**Noise:** noise level depends on load symmetry, location (avoid acoustic resonance), and rotation speed; the lower the speed on the input shaft (motor), the lower the noise.