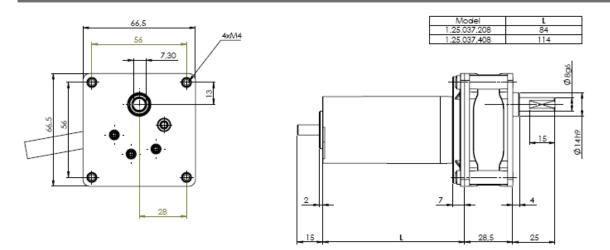
Gearbox + Motor KF65-BHL EC40



KF65

TECHNICAL CHARACTERISTICS

High endurance gearbox for heavy duty continuous workload in any position, at room temperature from -15 to 50°C, with torque load up to 6.5 Nm, steady load.

- **Box.** Made of two aluminium plates and an aluminium tubular cover. Frontal mounting by four M4 threaded holes.
- Gear set. Hobbed spur gear set with steel pinions and gear wheels, with case superficial heat anti-friction treatment.
- Output shaft. Ø8 mm. steel shaft, 25 mm usable length, with a flat. Incorporates and turns on sintered bushings.

Output shaft load:	
Axial direction, pull or push	60 N ≈ 6 Kg.
Radial direction, at 10 mm from box	60 N ≈ 6 Kg.

- Lubrication. Lithium grade 2 grease.
- Weight. With maximal number of stages: 0.95 Kg

MOTOR COUPLING:

- Direct C.: BÜHLER 1.25.037.XXX-24 V
- OPTIONAL:
- Speed regulation with electronic controller.

Avoid impacts on the output shaft when assembling or disassembling parts on it, this could damage the gearbox.

Your special requests are welcome.

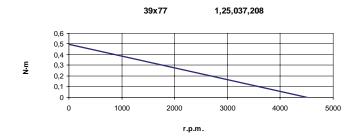
Standard ratios

				BRUSHLESS DC MOTORS MODEL: Bühler EC40	
				39x77 1,25,037,208	
Reduction ratio i = X:1	Stages	Torque factor	No load speed n。 (r.p.m.)	Nominal Speed n _N (r.p.m.)	Nominal Torque (N.m)
15,97	3	11,64	281,78	219,16	1,28
35,65	3	25,99	126,23	98,18	2,86
61,77	4	40,53	72,85	56,66	4,46
93,65	4	61,44	48,05	37,37	
115,4	5	68,14	38,99	30,33	
160,08	5	94,53	28,11	21,86	
191,24	5	112,93	23,53	18,30	
303,15	5	179,01	14,84	11,55	
395,92	5	233,79	11,37	8,84	

NO LOAD SPEED/NOMINAL TORQUE Motor BHL 208-24V= 4500 r.p.m./0,5Nm.

WARNING: The load might reduce final speed up to 40%.

CURVES



GEARBOX TIPS: Noise: noise level depends on load symmetry, location (avoid acoustic resonance), and rotation speed; the lower the speed on the input shaft (motor), the lower the noise.