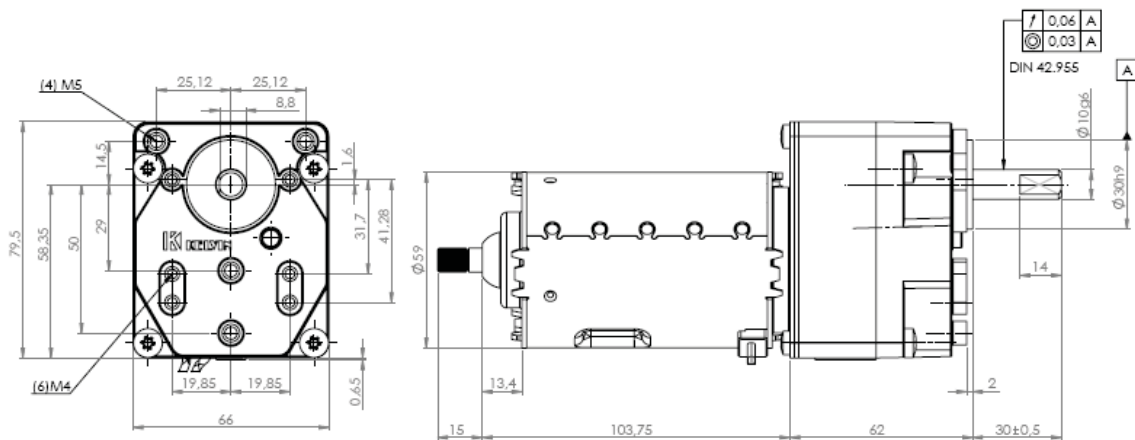


# Gearbox + Motor **K80-CPB**



**K80**

## TECHNICAL CHARACTERISTICS

High endurance gearbox for heavy duty continuous workload in any position, at room temperature from -15 to 50°C, with torque load up to 8 Nm, steady load.

- **Box.** Made of die-cast Zamak. Frontal mounting by four M5 threaded holes (3 the same as K40 gearbox).
- **Gear set.** Hobbed spur gear set with steel pinions and gear wheels, with case superficial heat anti-friction treatment. The intermediate gears turn on rectified hardened steel shafts, which are fixed to the box.
- **Output shaft.** Ø10 mm steel shaft, 30 mm usable length, with a flat. Incorporates and turns on ball bearings.
- **Output shaft load:**

Axial direction, pull or push	500 N ≈ 50 Kg.
Radial direction, at 15 mm from box	400 N ≈ 40 Kg.
- **Lubrication.** Lithium grade 2 grease.
- **Weight.** With maximal number of stages: 1.41 Kg.

### MOTOR COUPLING:

- **Direct C.:** Bosch CPB type, 24V.

### ■ OPTIONAL:

- Frontal mounting by six M4 threaded holes (4 the same as K40 gearbox).
- Speed regulation with electronic controller.

**Avoid** impacts on the output shaft when assembling or disassembling parts on it, this could damage the gearbox.

Your special requests are welcome.

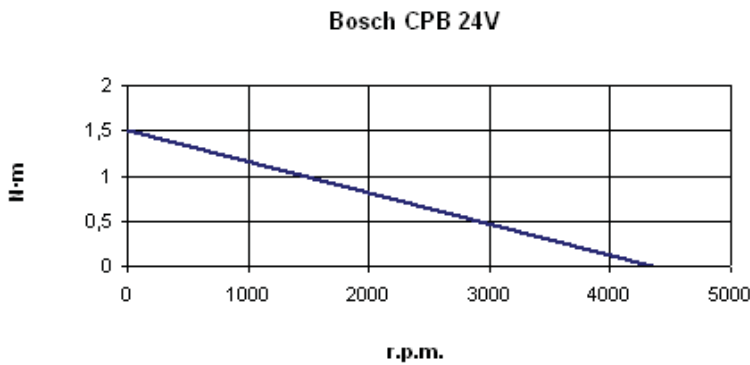
DC MOTORS MODEL: BOSCH CPB					
Bosch CPB 24V					
Reduction ratio $i = X:1$	Stages	Torque Factor	No load Speed $n_0$ (r.p.m.)	Nominal Speed $n_N$ (r.p.m.)	Nominal Torque (N.m)
9,85	2	7,98	441,62	375,63	1,79
16	2	12,96	271,88	231,25	2,90
32,83	3	23,93	132,50	112,70	5,36
64	3	46,86	67,97	57,81	<div>Ex. Torque max. 8 N·m</div>
109,42	4	71,79	39,76	33,81	
128	4	83,98	33,98	28,91	
157,57	4	103,38	27,61	23,48	
177,77	4	116,63	24,47	20,81	
315,13	5	186,08	13,80	11,74	
426,66	5	251,94	10,20	8,67	
511,99	5	302,32	8,50	7,23	

NO LOAD SPEED/NOMINAL TORQUE  
Motor CPB-24V= 4350 r.p.m./1,5Nm.

WARNING: The load might reduce final speed up to 40%.

ExExceeds maximal admissible torque

CURVES



GEARBOX TIPS:

Noise: noise level depends on load symmetry, location (avoid acoustic resonance), and rotation speed; the lower the speed on the input shaft (motor), the lower the noise.